7 8 **QTY** QTY **PART NUMBER DESCRIPTION** ITEM -041 **CUSHION** D3756-041 2 D3756-1 COVER 1 Χ D3754-1 **BACK FOAM** 3 1 D 3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-600 4 A/R HOOK STRIP, 2" 3M SJ3418FR, 1" WIDE BEIGE COVER SHOULD BE TIGHT TO FOAM IN CONCAVE AREA SHOWN LOOP STRIP, 1" 5 A/R OR D3800-1-100-700 APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-700 <u>&</u> HOOK LOOP, 1" A/R 6 <u>&</u> **FABRIC** JACKSON GREYMIX 7 A/R BONDED POLYESTER, 14.2  $\,$ lb BREAK STRENGTH, GREY COLOR A/R A/R THREAD 8 3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE <u></u> **ADHESIVE** 9 A/R **D3756-041 CUSHION** 1) MATERIAL: N/A 2) FINISH: NONE 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: NONE 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL 7) WEIGHT: 4.2 lbs

8) SEW D3756-1 COVER TO FIT D3754-1 FOAM

9) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS

10) STITCH HOOK AND LOOP STRIP (1") ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE LOOP STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE HOOK STRIP ON FABRIC NEXT TO FOAM

11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420

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12) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH FOAM TO FABRIC AS REQ'D OR BOND WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

С	UPDATE TO VIEWS/NOTES FOR RE-SHAPPED D3754-1 BACK FOAM & NEW MFR; FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1); 29.75 WAS 27.00 (C1-2); REF PAR 09-030.			СР	10.02.02	
В	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (D8-1), D3800-3-100-300 WAS D3800-3-100-650 (C8-1), ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)				08.10.21	
Α	NEW ISSUE			CP	08.09.09	
REV.	Di		DESCRIPTION	BY	DATE	
DESIG	N	$\mathcal{Q}$	DART AEROSPA	CEL	TD	
DRAW	N	a		HAWKESBURY, ONTARIO, CANADA		
CHECK	ED	13	DRAWING NO.		REV. C	
MFG. APPR.		R	D3756		SHEET 1 OF 2	
APPROVED		M.	TITLE		SCALE	
DE APPR.		d	CUSHION		NTS	
DATE 10.02.02			COPYRIGHT © 2008 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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